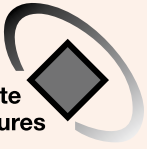


ACCELGUARD® NCA

NON-CHLORIDE, ACCELERATING & WATER REDUCING ADMIXTURE

Euclid
Concrete
Admixtures



DESCRIPTION

ACCELGUARD NCA is an accelerating, water reducing admixture for concrete that does not contain calcium chloride or added chloride ions. It improves properties of plastic and hardened concrete, provides a significant improvement in early stiffening and setting characteristics, improved workability and decreased bleeding and segregation. This admixture is compatible with air-entraining admixtures, HRWR admixtures (super plasticizers), and conventional water reducing admixtures. ACCELGUARD NCA works well at all temperatures but has shown to be most effective in the 35°F to 50°F (2°C to 10°C).

PRIMARY APPLICATIONS

- Cold weather concreting
- Structural and plain concrete
- Precast and post tensioned concrete

FEATURES/BENEFITS

- Reduces initial set 1 to 4 hours depending on concrete temperatures
- Improves workability and provides denser concrete
- Minimizes bleeding and segregation
- Improves compressive strength development at early ages
- Decreases overtime allowing earlier finishing
- Increases protection for reinforcement in concrete

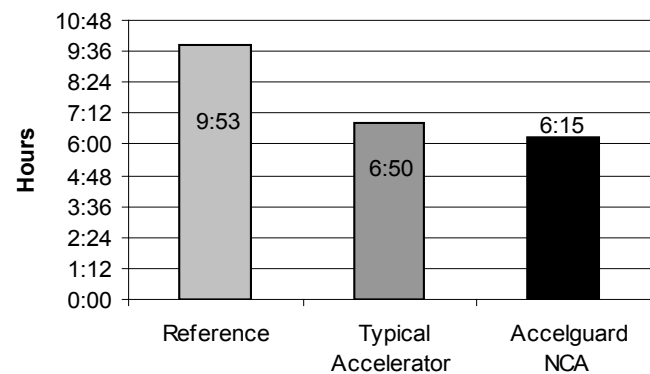
TECHNICAL INFORMATION

Typical Engineering Data

This data was created in a laboratory environment using a standard ASTM C 494 mix design. Performance will vary depending on materials and temperatures.

The ambient temperature was 38°F (3.3°C), the concrete temperature was 47°F (8.3°C) and the Accelguard NCA dose was 16 oz /cwt. (1043 mL/100 kg).

Setting Times



SHELF LIFE

2 years in original, unopened container.

PACKAGING

ACCELGUARD NCA is packaged in bulk, 275 gal (1041 L) totes, 55 gal (208 L) drums and 5 gal (18.9 L) pails.

SPECIFICATIONS/COMPLIANCES

- Fully complies with ASTM C 494, Type C and E admixture specifications.
- Fully complies with AASHTO M 194.
- ACI 201, Guide for Durable Concrete and ACI 302 Guide for Concrete Floor and Slab Construction prohibit the use of chlorides in many types of concrete. ACCELGUARD NCA may be used in these types of concrete such as, floors over prestressed concrete or galvanized decking, floors containing two kinds of embedded metal, reinforced concrete in moist environments and/or exposed to chloride deicing salts.

Non-chloride, Accelerating & Water Reducing Admixture
ACCELGUARD® NCA

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The Euclid Chemical Company

19218 Redwood Rd. • Cleveland, OH 44110
Phone: [216] 531-9222 • Toll-free: [800] 321-7628 • Fax: [216] 531-9596
www.euclidchemical.com

An **RPM** Company



DIRECTIONS FOR USE

For use in concrete add ACCELGUARD NCA, with water and aggregate to the ready mix concrete truck, but do not dispense onto dry cement. For temperatures 32°F to 60°F (0°C to 16°C) add to concrete at the rate of 12 to 75 oz/100 lb of cement (780 to 4890 ml/100 kg), depending upon the desired rate of acceleration, early strength gain, stripping schedule, etc. Always follow ACI 306, "Recommended Practice for Cold Weather Concreting". For temperatures above 60°F (16°C) ACCELGUARD NCA dosage may be reduced. For information regarding freeze resistant concrete, please contact your local Euclid Chemical sales representative.

CLEAN-UP

Clean tools and equipment with water before cement paste hardens.

PRECAUTIONS/LIMITATIONS

- ACCELGUARD NCA will freeze at temperatures of approximately -15°F (-26°C). Freezing and thawing will not harm the material if thoroughly agitated.
- Do not use air for agitation.
- Do not dispense directly onto dry cement.
- Do not use ACCELGUARD NCA with Chemcomp Cement or other modified cements without consulting The Euclid Chemical Company.
- Keep concrete from freezing until a minimum of 1000 psi (7 MPa) is achieved.
- In all cases, consult the Material Safety Data Sheet before use.

WARRANTY: The Euclid Chemical Company ("Euclid") solely and expressly warrants that its products shall be free from defects in materials and workmanship for one (1) year from the date of purchase. Unless authorized in writing by an officer of Euclid, no other representations or statements made by Euclid or its representatives, in writing or orally, shall alter this warranty. EUCLID MAKES NO WARRANTIES, IMPLIED OR OTHERWISE, AS TO THE MERCHANTABILITY OR FITNESS FOR ORDINARY OR PARTICULAR PURPOSES OF ITS PRODUCTS AND EXCLUDES THE SAME. If any Euclid product fails to conform with this warranty, Euclid will replace the product at no cost to Buyer. Replacement of any product shall be the sole and exclusive remedy available and buyer shall have no claim for incidental or consequential damages. Any warranty claim must be made within one (1) year from the date of the claimed breach. Euclid does not authorize anyone on its behalf to make any written or oral statements which in any way alter Euclid's installation information or instructions in its product literature or on its packaging labels. Any installation of Euclid products which fails to conform with such installation information or instructions shall void this warranty. Product demonstrations, if any, are done for illustrative purposes only and do not constitute a warranty or warranty alteration of any kind. Buyer shall be solely responsible for determining the suitability of Euclid's products for the Buyer's intended purposes.